

UNITED STATES PATENT AND TRADEMARK OFFICE



UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

DATE MAILED: 05/27/2004

APPLICATION NO. FILING DATE 10/632,515 08/01/2003		FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO 4341		
		Eric P. Worden	DP-308386			
7590 05/27/2004		•	EXAM	EXAMINER		
DELPHI TECHNOLOGIES, INC. Legal Staff			NGUYEN,	NGUYEN, HANH N		
Mail Code: 480-410-202			ART UNIT PAPER NUME			
P.O. Box 5052 Troy MI 48007-5052			2834	2834		

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application I	No.	Applicant(s)				
	Office Action Summary	10/632,515		WORDEN ET AL.				
	omec Action Summary	Examin r		Art Unit	*			
	The MAILING DATE of the	Nguyen N Ha	nh	2834				
	The MAILING DATE of this communication apperent of the second for Reply	ears on the co	ver sheet with the c	correspond nce add	dress			
	A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any							
	Status							
	1) Responsive to communication(s) filed on 27 Ma	roh 2004		•				
	A 1571 1							
2a) ☐ This action is FINAL . 2b) ☐ This action is non-final. 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits								
	closed in accordance with the practice under Ex	narte Ouavlo	official matters, pro	secution as to the	merits is			
		parte Quayre	, 1933 C.D. 11, 45	3 O.G. 213.				
	Disposition of Claims			•				
	 4)⊠ Claim(s) <u>1-10</u> is/are pending in the application. 4a) Of the above claim(s) is/are withdrawr 							
	5) Claim(s) is/are allowed.	,						
1	6)⊠ Claim(s) <u>1-10</u> is/are rejected.		•		•			
	7)☐ Claim(s) is/are objected to.	•	4					
ļ	8) Claim(s) are subject to restriction and/or e	election requir	ement.	•				
	Application Papers							
	9)☐ The specification is objected to by the Examiner.			· .	•			
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).								
								Replacement drawing sheet(s) including the correction
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CF 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PT								
	Priority under 35 U.S.C. § 119				-102.			
		,						
	12) Acknowledgment is made of a claim for foreign pr	iority under 3	5 U.S.C. § 119(a)-((d) or (f).				
	a) Li All b) Li Some * c) Li None of:							
	1. Certified copies of the priority documents have been received.							
	2.☐ Certified copies of the priority documents have been received in Application No.							
	3. Copies of the certified copies of the priority documents have been received in this National Stage							
application from the International Bureau (PCT Rule 17.2(a)).								
	* See the attached detailed Office action for a list of	the certified c	opies not received.					
					•			
٠ [-	attachment(s)		and the second s	· · · · · · · · · · · · · · · · · · ·	the second of the second			
) Motice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948)	4) 🔲	Interview Summary (P	TO-413)				
	Notice Dialisperson's Patent Drawing Review (PTO-948) Notice of Dialisperson's Patent Drawing Review (PTO-948) Notice of Dialisperson's Patent Drawing Review (PTO-948)	5) 🗆	Paper No(s)/Mail Date Notice of Informal Pate	omt Analis at				
	Paper No(s)/Mail Date	6)	Other:	ant Application (PTO-15	,2)			
U.S.	Patent and Trademark Office OL-326 (Rev. 1-04) Office Action	Summary		Part of Paner No. /N.	Lett D. 4			

Application/Control Number: 10/632,515

Art Unit: 2834

DETAILED ACTION

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 1. Claims 1,6 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nakamura et al. in view of Abukawa et al.

Regarding claim 1, Nakamura et al. discloses an over molded motor stator structure comprising: a stator assembly including a stator core (8 in Fig. 2) comprising a plurality of stator laminations having an internal diameter and an external diameter; and a molded main body formed of a unitizing material encapsulating the stator core assembly to form the over molded motor stator structure (Col. 7, lines 20-60); wherein said stator assembly is encapsulated such that said internal diameter and said external diameter of said stator core are exposed (Fig. 3 and 4). Nakamura et al. fail to show a bobbin assembly comprising a bobbin and a wire coil about the bobbin, said bobbin assembly being assembled to the stator core adjacent the internal diameter

However, Abukawa et al. disclose a stator assembly including a stator core (4 in Fig. 1) and a bobbin assembly (6 in Fig. 1 and 6) comprising a bobbin and a wire coil about the bobbin (Col. 8, lines 65-67), said bobbin assembly being assembled to the stator core adjacent the internal diameter for the purpose of simplifying manufacturing process.

Art Unit: 2834

Since Nakamura et al. and Abukawa et al. are in the same field of endeavor, the purpose disclosed by Abukawa et al. would have been recognized in the pertinent art of

It would have been obvious at the time the invention was made to a person having an ordinary skill in the art to modify Nakamura et al. by using a bobbin assembly comprising a bobbin and a wire coil to assemble to the stator core as taught by Abukawa et al. for the purpose of simplifying manufacturing process.

Regarding claim 6, Nakamura et al. also disclose an over molded motor comprising; a rotor assembly (Fig. 1) comprising a central rotor portion (2) on a rotor shaft (1), said rotor assembly being adapted for support by bearings (32 and 33) located near end portions of said rotor shaft; said rotor assembly being rotatably disposed into an over molded motor stator structure (8 in Fig. 1) in accordance with Claim 1.

Regarding claims 5 and 10, Nakamura et al. also disclose the over molded motor wherein said over molded motor stator structure is suitable for use as molded without requiring additional machining processes

2. Claims 2,4,7 and 9 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nakamura et al. in view of Abukawa et al. and further in view of Trago et al.

Regarding claims 2 and 7, Nakamura et al. show all limitations of the claimed invention except showing an over molded motor wherein said molded main body comprises at least one integral motor mounting portion. However, Trago et al. disclose an over molded motor wherein said molded main body comprises at least one integral motor mounting portion (26 in Fig. 1) for the purpose of reducing cost (Col. 2, lines 30-

Application/Control Number: 10/632,515

Art Unit: 2834

Since Nakamura et al., Abukawa et al. and Trago et al. are in the same field of endeavor, the purpose disclosed by Trago et al. would have been recognized in the pertinent art of Nakamura et al., Abukawa et al. and Trago et al.

It would have been obvious at the time the invention was made to a person having an ordinary skill in the art to modify Nakamura et al., Abukawa et al. by forming at least one motor mounting portion intergrally formed with the molded body as taught by Trago et al. for the purpose of reducing cost.

Regarding claims 4 and 9, Trago et al. also disclose the over molded motor wherein said molded main body includes a bearing pocket support (26 in Figs. 2 and 9).

Regarding claims 5 and 10, Trago et al. also disclose the over molded motor wherein said over molded motor stator structure is suitable for use as molded without requiring additional machining processes (the method of forming the device is not germane to the issue of patentability of the device itself, therefore this limitation has not been given patentable weight).

3. Claims 3 and 8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nakamura et al. in view of Abukawa et al. and further in view of Dunning et al.

Regarding claims 3 and 8, Nakamura et al. and Abukawa et al. show all limitations of the claimed invention except showing molded main body comprises at least one integral sensor cavity.

However, Dunning et al. disclose a motor structure wherein the motor cover (31 in Fig. 8) comprise one integral sensor cavity for the purpose of sensing the rotor.

Application/Control Number: 10/632,515

Art Unit: 2834

Since Nakamura et al., Abukawa et al. and Dunning et al. are in the same field of endeavor, the purpose disclosed by Dunning et al. would have been recognized in the pertinent art of Nakamura et al. and Abukawa et al.

It would have been obvious at the time the invention was made to a person having an ordinary skill in the art to modify Nakamura et al. and Abukawa et al. by forming an integral sensor cavity in the molded main body as taught by Dunning et al. for the purpose of sensing the rotor.

Conclusion

4. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Information on How to Contact USPTO

Art Unit: 2834

5. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Hanh N Nguyen whose telephone number is (571) 272-2031. The examiner can normally be reached on Monday through Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner 's supervisor, Darren Schuberge, can be reached on (571) 272-2044. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 872-9306 for regular communications and (703) 872-9306 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-1782.

HNN

May 24, 2004

PRIMARY EXAMINER